



pH ORP PROBE CLEANING PROCEDURE

pH and ORP Probe Cleaning Procedure

Safety and Preparation

- Turnoff the chemical controller, pH feed pump, and sanitizer feed.
- If probes are in a flow cell, close the isolation valves. If probes are installed in-line and cannot be isolated, shut down the circulation pump before removing them.
- Put on appropriate PPE including safety glasses and chemical-resistant gloves. Prepare small containers with clean water and approved probe-cleaning solutions.

Removing the Probes

- Confirm all relevant pumps and feeders are off and the system is isolated.
- Unscrew each probe by hand. Do not use tools on the probe body.
- Disconnect the probe cable carefully without pulling on the cable jacket.
- Immediately place the sensing end into clean water to prevent drying.

Routine Cleaning (Light Film and Coating)

- Rinse the sensing tip with clean water.
- Prepare a mild detergent solution or approved probe cleaner.
- Gently move the probe tip in solution to loosen buildup.
- Lightly scrub with a soft toothbrush or cotton swab.
- Rinse thoroughly with clean water.

Heavier Deposits (Scale, Oils, Biofilm)

- For calcium scale, soak in approved weak acid solution briefly and rinse well.
- For oils or grease, clean with mild detergent and soft brush then rinse.
- For stubborn ORP metal film, wipe gently with cotton swab and 70% isopropyl alcohol then rinse.
- Do not scrape glass or metal surfaces with sharp objects or abrasive pads.

Inspection and Reinstallation

- Inspect probes for cracks, scratches, clouding, or damage. Replace if necessary.
- Give a final rinse with clean water. Apply fresh Teflon tape if required. Reinstall probes by hand, tightening only enough to prevent leaks. Reconnect probe cables ensuring connectors are dry.

Startup, Calibration, and Verification

- Re-open valves and restart circulation if shut down.

- Turn controller and chemical feeds back on.
- Calibrate the pH probe using fresh buffer solutions and verify ORP.
- Manually test water and confirm controller readings are accurate.

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